

Grindingmaschine FSA-3



To produce and grind springs in one operational step

For the automatic production of grinded compression springs, through feed or in feed grinding with CBN grinding wheels and step by step loading plate.

Grinding wheel diameter 400 mm

Cut speed until to 75 m/sec.

Loading plate diameter 420 mm

Wire diameter 0,8-2,5 mm

Spring De max. 40 mm

Spring L0 max. 200 mm

Spring L0 min. 1,25 x spring dia

Grinding capacity max. 35 springs/min.