

# Tempering furnace ROTA-2



Pulse controlled tempering furnace for ROTA 2 springs

Method of operation:

The springs are individually inserted into metal tubes 120/240 Pieces and passed through the heating chamber in pulsed movements. The advancing and removal processes are performed by compressed air.

Connected load: 3 x 400 V, approx. 2,5 KW

Maximum tempering temperature, approx. 300°C

Maximum pulse rate, approx. 50 units per min.

Electronic temperature regulation by temperature preselection facility.

Electronic control permits fully automatic operation with signal transfer for interlinked operating mode.